



SANTONITM

SM-DJ2T



SM-DJ2T 简介



标准路数双面电子针织圆机，用于生产罗纹织物，可以连续编织或带有下摆和分离线。在针筒上具有单针选针功能和三工位编织技术（浮线-编织，浮线-集圈）以及移圈。可用于生产内衣、运动服、外套、泳衣、家纺、医用装和鞋面等。

SM-DJ2T BRIEF



Modular feeds double knit electronic circular fabric produced either in continuous tubular fabric or separated pieces having single or double welt and separation yarn. Needle by needle individual selection with three technical ways on the cylinder. Miss-needle-knit or miss-needle-tuck selection and transfer position with two technical ways on the dial. The machine allows production of underwear, sportswear, outerwear, swimwear, home textile, sanitarywear garments as well as shoe upper fabric.

SM-DJ2T

 推荐的织针为 **GROZ-BECKERT®**
is recommending needles from



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筒径	- 14", 15", 16", 17", 18", 19", 20", 24"	Diameters	- 14", 15", 16", 17", 18", 19", 20", 24"
机号	- E13 -E14 -E15 -E16 -E18 -E20	Machine Gauge	- E13 -E14 -E15 -E16 -E18 -E20
针距	- 48gg, 54gg, 60gg, 70gg	Needles Gauge	- 48gg, 54gg, 60gg, 70gg
路数	- 可根据机器筒径和客户要求配置成圈路和移圈路。 筒径14" -15" : 6路编织+3路移圈, 或10路编织。 筒径16" -20" : 8路编织+4路移圈, 或12路编织, 或9路编织+3路移圈。 筒径24" : 12路编织+6路移圈	Number of feeds	- Modular feeders with various possibilities in accordance to the machine diameter and required configuration. Diameters 14" and 15": 6 knit + 3 transfer feeders or 10 feeders one of which is integral Diameters from 16" to 20": 8 knit + 4 transfer feeders or 12 feeders one of which is integral or 9 knit + 3 transfer feeders Diameters 24": 12 knit + 6 transfer feeders
移圈	- 根据机器的编织结构常见是双向移圈的	Transfer	- According to the machine configuration, always bidirectional
最高转速	- 从14到24英寸直径的速度因子640 (例如: 16寸最高转速为40转/分)	Maximum speed	- Speed factor (diam. in inches x rpm): All diameters: 640 (i.e.: 16" - 40 rpm)
选针器类型	- 针筒每路有两只8级选针器; 针盘每路有一只选针器; 针筒和针盘移圈的每路有一只选针器	Type of selection	- Two actuators at 8 levels on all the knit feeds on the cylinder and one on the dial knit feeds. One on all the transfer feeds on both, cylinder & dial
导纱嘴	- 每路6只	Striping yarn fingers	- 6 colors yarn fingers on each feed
卷布机	- 新型气动控制卷布机及机械控制的织物收集框	Take-down	- New take-down system with pneumatic selection, mechanical control of the fabric tension & basket
成圈三角	- 成圈三角通过步进马达调控 每路针筒或针盘进纱是独立的 每路均可在同一行中快速变化密度及变色 (圣东尼专利)	Stitch cams	- Stitch formation adjustment is set diagonally to the stitch formation. Adjustment made by step by step motors with linear cams, it is independent by each knit feed on both, cylinder & dial. Rapid stitch tightness and gradation on the same course (Patented by Santoni)
滞后成圈	- 所有每路进纱可独立调节	Stitch formation displacement	- Independently on all the feeders
针盘高度调节	- 手动微量调节	Dial height adjustment	- Manual with micrometric control
机器转动	- 非接触式马达	Cylinder rotation	- Brushless Motor
送纱器	- 每路2只 LGL E-compact 送纱器	Yarn feeders	- No.2 sets LGL E-compact per each fees
自动控制	- Dinema SK HIE 系统	Electronic Controller	- SK HIE Electronic by Dinema
程序	- Diagraph 3 plus 程序包括: Atlas, Quasar, Photon and Galois. 用电脑线或FDU-2/3或者USB盘可以把该程序输入机器, 需向 PULSAR software 公司索取	Programming	- Software Diagraph 3 plus including Atlas, Quasar, Photon, Galois. The programmes can be transferred to the machine by FDU-2/3 or by USB key. On request PULSAR software.
功耗	- 功率: 主马达2.2千瓦 - 压缩空气: 在6个大气压下50升/分	Consumption	- Absorbed power: 2.2 Kw - Compressed air: 50 liters/1' at Bar
重量	- 约1300公斤	Weight	- Approx. 1300 Kg
生产	- 生产内衣, 外衣, 鞋面和家纺	Production	- Underwear, outwear garment, shoe upper fabric, home textile
标准	- 该机器符合CE和UL标准	Regulations	- The machine meets the CE normative and is UL compatible
可选送纱器	- Rolling feeder, Dinema plus, LGL Spin 1, LGL mini, LGL E-compact, BTR Ultrafeeder 2	Extra devices(options)	- Rolling feeder, Dinema plus, LGL Spin 1, LGL mini, LGL E-compact, BTR Ultrafeeder 2

Disclaimer: All features in the brochure are for information only and subject to change without any prior notice. For a complete list of configuration, please contact Santoni Shanghai sales network.
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