



SANTONITM

SM-DJ2TS



SM-DJ2TS简介



双面电子提花针织机，用于生产罗纹等双面织物，可编织连续衣片，或编织带有罗纹下摆和分离线的单件衣片。

针筒上的每路均具有两工位编织+移圈功能；针盘上每路均具有两工位编织（浮线-编织）+移圈功能。

本款机器可用于生产内衣、运动服、外衣、泳衣、医用服装和鞋面等。

SM-DJ2TS BRIEF



Modular feeds double knit electronic circular knitting machine for rib knitting fabric produced either in continues tubular fabric or separated pieces having single or double rib welt and separation yarn.

Needle by needle individual selection with two technical ways and transfer position on the cylinder. Miss-knit selection and transfer position with two technical ways on the dial.

The machine allows production of underwear, sportswear, outerwear, swimwear, sanitary wear garments as well as shoe upper fabric.

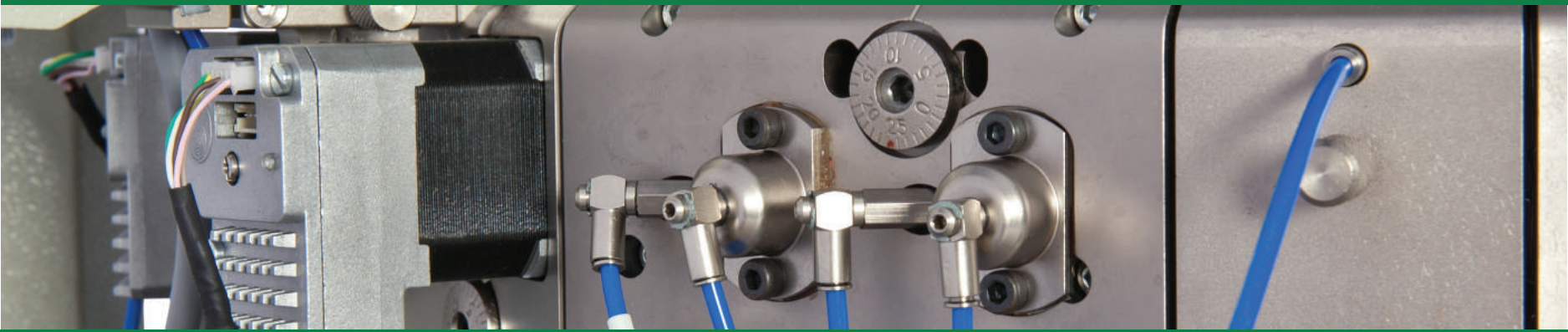
SM-DJ2TS

 **SANTONI**TM 推荐的织针为  **GROZ-BECKERT**[®]
is recommending needles from



SANTONITM

SM-DJ2TS



筒径	- 14" 15" 16" 17" 18" 19" 20"	Diameters	- 14"15"16"17"18"19"20"
机号	E13- E14 - E15 - E16- E18- E20	Machine Gauge	E13- E14- E15- E16- E18- E20
针距	- GG48 - GG54- GG60	Needle Gauge	- GG48 - GG54- GG60
路数	- 可根据机器筒径和客户要求配置成圈路和移圈路。 筒径14" ~ 15" : 6路编织+3路移圈, 或10路编织。 筒径16" ~ 20" : 8路编织+4路移圈, 或12路编织, 或9路编织+3路移圈。	Number of feeds	- Modular feeders with various possibilities in accordance to the machine diameter and required configuration. Diameters 14" and 15":6 knit + 3 transfer feeders or 10 feeders one of which is integral Diameters from 16" to 20": 8 knit + 4 transfer feeders or 12 feeders one of which is integral, or 9 knit + 3 transfer feeders
移圈	- 通常可双向移圈, 具体需参考机器配置。	Transfer	- According to the machine configuration, always bidirectional
最高转速	- 速度因子: 筒径(英寸) × 转速 所有筒径: 640 (16" - 40 转/分钟)	Maximum speed	- Speed factor (diam. in inches x rpm): All diameters : 640 (i.e.: 16" - 40 rpm)
选针器类型	- 针筒: 每路编织系统配有1个8级选针器。 - 针盘: 每路编织系统配有1个8级选针器。 - 针筒和针盘上的所有移圈路各配有1个8级选针器	Type of selection	- One actuators at 8 levels on all the knit feeds on the cylinder and one on the dial knit feeds. One on all the transfer feeds on both cylinder & dial
导纱嘴	- 每路共配有6只纱嘴, 其中有3只色纱嘴。	Striping yarn fingers	- 3 colors yarn fingers on each feed, one feed with 6 yarn fingers
牵拉	- 新型气动控制牵拉机构; 机械控制牵拉张力+织物收集筐	Take-down	- New take-down system with pneumatic selection, mechanical control of the fabric tension & basket
成圈三角	- 针筒和针盘的每路成圈三角均由步进马达独立控制。 同一行中可实现快速变化密度或逐步变化密度 (圣东尼专利)	Stitch cams	- Stitch formation adjustment is set diagonally to the stitch formation. Adjustment made by step by each knit feed on both, cylinder & dial, rapid stitch tightness and gradation on the same course (Patented by Santoni)
滞后成圈	- 每路可独立调节。	Stitch formation displacement	- Independent on all the feeders
针盘高度调节	- 手动微量调节	Dial height adjustment	- Manual with micrometric control
机器转动	- 无刷马达	Cylinder rotation	- Brushless Motor
送纱器	- 每路2只慈溪太阳洲SF1送纱器	Yarn feeders	- n ² sets Cixi Sun SF1 per each feed
电子控制系统	- DINEMA SK HIE控制系统	Electronic Controller	- SK HIE Electronic by Dinema
程序	- Dinema 公司专用PULASA 编程软件。生成的程序可用U盘直接拷贝到机器上。	Programming	- Dedicated Software PULSAR by Dinema. The programs can be transferred to the machine by USB key.
功耗	- 吸风功率: 2.2 KW - 压缩空气: 50升/分, 6Bar	Consumption	- Absorbed power:2.2Kw - Compressed air:50 liters/1'at 6 Bar
重量	- 约1300公斤	Weight	- Approx.1300k
生产	- 生产内衣和外衣, 鞋面	Production	- Underwear & outerwear garments, shoe upper fabric
标准	- 符合CE和UL标准	Regulations	- The machine meets the CE normative and is UL compatible
可选送纱器	- 美铭格 EFS-800 弹性包覆纱送纱器; LGL Mini +; BTR Ultrafeeder; 美铭格 ELAN 30; Dinema YoYo	Extra devices(options)	- Memminger EFS-800 for covered lycra, LGL Mini +, BTR Ultrafeeder, Memminger ELAN 30, Dinema YoYo

Disclaimer: All features in the brochure are for information only and subject to change without any prior notice. For a complete list of configuration, please contact Santoni Shanghai sales network.

声明: 宣传单中的所有信息仅作参考, 圣东尼公司有权先行修改。请联系圣东尼 (上海) 销售部查询完整配件清单。

2017 V01

SANTONI (SHANGHAI) KNITTING MACHINERY CO.,LTD
Add: No.111, East Shanfu Road, Jinshan, Shanghai 201508, China
Tel: +8621-57240777 Fax: +8621- 3721 2624 Website: www.santoni.cn

圣东尼 (上海) 针织机器有限公司
地址: 上海市金山区山富东路111号 邮编: 201508
总机: +8621-57240777 传真: +8621-3721 2624 网站: www.santoni.cn