



SM-DJ2T



SM-DJ2T简介



标准路数双面电子针织圆机，用于生产罗纹织物，可以连续编织或带有下摆和分离线。在针筒上具有单针选针功能和三工位编织技术（浮线-编织，浮线-集圈）以及移圈。可用于生产内衣、运动服、外套、泳衣和医用装等。

SM-DJ2T BRIEF



Modular feeds double knit electronic circular fabric produced either in continuous tubular fabric or separated pieces having single or double welt and separation yarn. Needle by needle individual selection with three technical ways on the cylinder. Miss-needle-knit or miss-needle-tuck selection and transfer position with two technical ways on the dial. The machine allows production of underwear, sportswear, outerwear, swimwear and sanitarywear garments.

SM-DJ2T

 **SANTONI**™ 推荐的织针为  **GROZ-BECKERT**®
is recommending needles from



SANTONI™

SM-DJ2T



筒径	- 14" , 15" , 16" , 17" , 18" , 19" , 20"	Diameteres	- 14", 15", 16", 17", 18", 19", 20"
机号	- npi 14, 16, 18, 20	Machine Gauge	- npi 14, 16, 18, 20
针距	- 48gg, 54gg, 60gg, 70gg	Needles Gauge	- 48gg, 54gg, 60gg, 70gg
路数	- 进纱路数的组合可根据编织结构, 机器直径和生产要求的不同而定。例如: 从16到20 寸的机器有: 8路成圈 +4 路移圈 -12 路里编织和移圈根据要求组合 -6 路成圈和6路移圈	Number of feeds	- Modular feeders with various possibilities for the configuration. Number of feeders vary according to the machine diameter and to the configuration, Ex. For the diameters from 16" to 20": 8 knit feeders + 4 transfer feeders - 12 feeders one of which is integral, i.e .knit + transfer - 6 knit feeders &6 transfer feeders
移圈	- 根据机器的编织结构常是双向移圈的	Transfer	- According to the machine configuration, always bidirectional
最高转速	- 从14到22英寸直径的速度因子640 (16寸最高转速为40转/分)	Maximum speed	- Diameters from 14" to 22" speed factor = 64= (16"40rpm)
选针器类型	- 针筒每路有两只8级选针器, 针盘每路有一只选针器; 针筒和针盘移圈的每路有一只选针器	Type of selection	- Two actuators at 8 levels on all the knit feeds on the cylinder and one on the dial knit feeds. One on all the transfer feeds on both, cylinder & dial
导纱嘴	- 每路6只	Striping yarn fingers	- 6 colors yarn fingers on each feed
卷布机	- 新型气动控制卷布机及机械控制的织物收集框	Take-down	- New take-down system with pneumatic selection, mechanical control of the fabric tension & basket
成圈三角	- 成圈三角通过步进马达调控, 每路针筒或针盘进纱是独立的, 每路均可在同一行中快速变化密度及变色 (圣东尼专利)	Stitch cams	- Stitch formation adjustment is set diagonally to the stitch formation. Adjustment made by step by step motors with linear cams, it is independent by each knit feed on both, cylinder & dial. Rapid stitch tightness and gradation on the same course (Patented by Santoni)
滞后成圈	- 所有每路进纱可独立调节	Stitch formation displacement	- Independently on all the feeders
针盘高度调节	- 手动微量调节	Dial height adjustment	- Manual with micrometric control
机器转动	- 非接触式马达	Cylinder rotation	- Brushless Motor
送纱器	- 每路2只LGL COMPACT送纱器	Yarn feeders	- No.2 LGL compact per each feed
自动控制	- DINEMA SK HIE 系统	Electronic Controller	- SK HIE Electronic by Dinema
程序	- Diagraph 3 plus 程序包括Atlas, Quasar, Photon, Galois. 用电脑线或FDU-2/3或者USB 盘可以把该程序输入机器, 需向 PULSAR software 公司索取。	Programming	- Software Diagraph 3 plus including Atlas, Quasar, Photon, Galois. The programmes can be transferred to the machine by FDU-2/3 or by USB key. On request PULSAR software.
功耗	- 功率: 主马达2.2千瓦 - 压缩空气: 在6个大气压下50升/分	Consumption	- Absorbed power: 2.2 Kw - Compressed air: 50 liters/1' at Bar
重量	- 约1300公斤	Weights	- Approx.1300k
生产	- 生产内衣和外衣	Production	- Underwear & outward garment
标准	- 符合CE和UL标准	Regulations	- The machine meets the CE normative and is UL compatible
可选送纱器	- MEMMINGER EFS-800 LGL COMPACT BTSR ULTRAFEEDER	Extra devices(options)	- Memminger EFS-800 for covered lycra LGL compact BTSR Ultrafeeder