

SM-DJ2T



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SANTONI 推荐的织针为 **GROZ-BECKERT®**
is recommending needles from

SM-DJ2T

简介

标准路数双面电子针织圆机，用于生产罗纹 织物，可以连续编织或带有下摆和分离线。在针筒上具有单针选针功能和三功位编织技术(浮线- 编织，浮线- 集圈) 以及移圈。可用于生产内衣、运动服、外套、泳衣、医用装和鞋面等。

筒径	- 14", 15", 16", 17", 18", 19", 20", 24"
机号	- E13 -E14 -E15 -E16 -E18 -E20
针距	- gg 48 -54 -60
路数	- 可根据机器筒径和客户要求配置成圈路和 移圈路。 筒径 14" -15": 6 路编织+3 路移圈, 或 10 路编织。 筒径 16" -20": 8 路编织+4 路移圈, 或 12 路编织, 或 9 路编织+3 路移圈。 筒径 24": 12 路编织+6 路移圈
移圈	- 根据机器的编织结构常见是双向移圈的
最高转速	- 从 14 到 22 英寸直径的速度因子 640 (例如:16 寸最高转速为 40 转/ 分)
选针器类型	- 针筒每路有两只 8 级选针器; 针盘每路有一只选针器; 针筒和针盘移圈的每路有一只选针器
导纱嘴	- 每路 6 只
卷布机	- 新型气动控制卷布机及机械控制的织物收集框
成圈三角	- 成圈三角通过步进马达调控 每路针筒或针盘进纱是独立的 每路均可在同一行中快速变化密度及变色 (圣东尼专利)
滞后成圈	- 所有每路进纱可独立调节
针盘高度调节	- 手动微量调节
机器转动	- 非接触式马达
送纱器	- 每路 2 只 LGL E-compact 送纱器
自动控制	- Dinema SK HIE 系统
程序	- Diagraph 3 plus 程序包括 : Atlas, Quasar, Photon and Galois。 用电脑线或 FDU-2/3 或者 USB 盘可以把该程序输入机器, 需向 PULSAR software 公司索取
功耗	- 功率: 主马达 2.2 千瓦 - 压缩空气: 在 6 个大气压下 50 升/ 分
重量	- 约 1300 公斤
生产	- 生产内衣, 外衣, 鞋面和家纺
标准	- 该机器符合 CE 和 UL 标准
可选送纱器	- Rolling feeder, Dinema plus, LGL Spin 1, LGL mini, LGL E-compact, BTSR Ultrafeeder 2

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BRIEF

Modular feeds double knit electronic circular fabric produced either in continuous tubular fabric or separated pieces having single or double welt and separation yarn.

Needle by needle individual selection with three technical ways on the cylinder. Miss-needle-knit or miss-needle-tuck selection and transfer position with two technical ways on the dial.

The machine allows production of underwear, sportswear, outerwear, swimwear, sanitarywear garments as well as shoe upper fabric.

Diameter	- 14", 15", 16", 17", 18", 19", 20", 24"
Machine Gauge	- E13 -E14 -E15 -E16 -E18 -E20
Needles Gauge	- gg 48 -54 -60
Number of feeds	- Modular feeders with various possibilities in accordance to the machine diameter and required configuration. Diameters 14" and 15": 6 knit + 3 transfer feeders or 10 feeders one of which is integral Diameters from 16" to 20": 8 knit + 4 transfer feeders or 12 feeders one of which is integral or 9 knit + 3 transfer feeders Diameters 24": 12 knit + 6 transfer feeders
Transfer	- According to the machine configuration, always bidirectional
Maximum speed	- Speed factor (diam. in inches x rpm): All diameters: 640 (i.e.: 16" - 40 rpm)
Type of selection	- Two actuators at 8 levels on all the knit feeds on the cylinder and one on the dial knit feeds. One on all the transfer feeds on both, cylinder & dial
Striping yarn fingers	- 6 colors yarn fingers on each feed
Take-down	- New take-down system with pneumatic selection, mechanical control of the fabric tension & basket
Stitch cams	- Stitch formation adjustment is set diagonally to the stitch formation. Adjustment made by step by step motors with linear cams, it is independent by each knit feed on both, cylinder & dial. Rapid stitch tighness and gradation on the same course (Patented by Santoni)
Stitch formation displacement	- Independently on all the feeders
Dial height adjustment	- Manual with micrometric control
Cylinder rotation	- Brushless Motor
Yarn feeders	- No. 2 sets LGL E-compact per each feeds
Electronic Controller	- SK HIE Electronic by Dinema
Programming	- Software Diagraph 3 plus including Atlas, Quasar, Photon, Galois. The programmes can be transferred to the machine by FDU-2/3 or by USB key. On request PULSAR software.
Consumption	- Absorbed power: 2.2 Kw - Compressed air: 50 liters/1' at Bar
Weight	- Approx. 1300 Kg
Production	- Underwear, outerwear garment, shoe upper fabric, home textile
Regulations	- The machine meets the CE normative and is UL compatible
Extra devices(options)	- Rolling feeder, Dinema plus, LGL Spin 1, LGL mini, LGL E-compact, BTSR Ultrafeeder 2